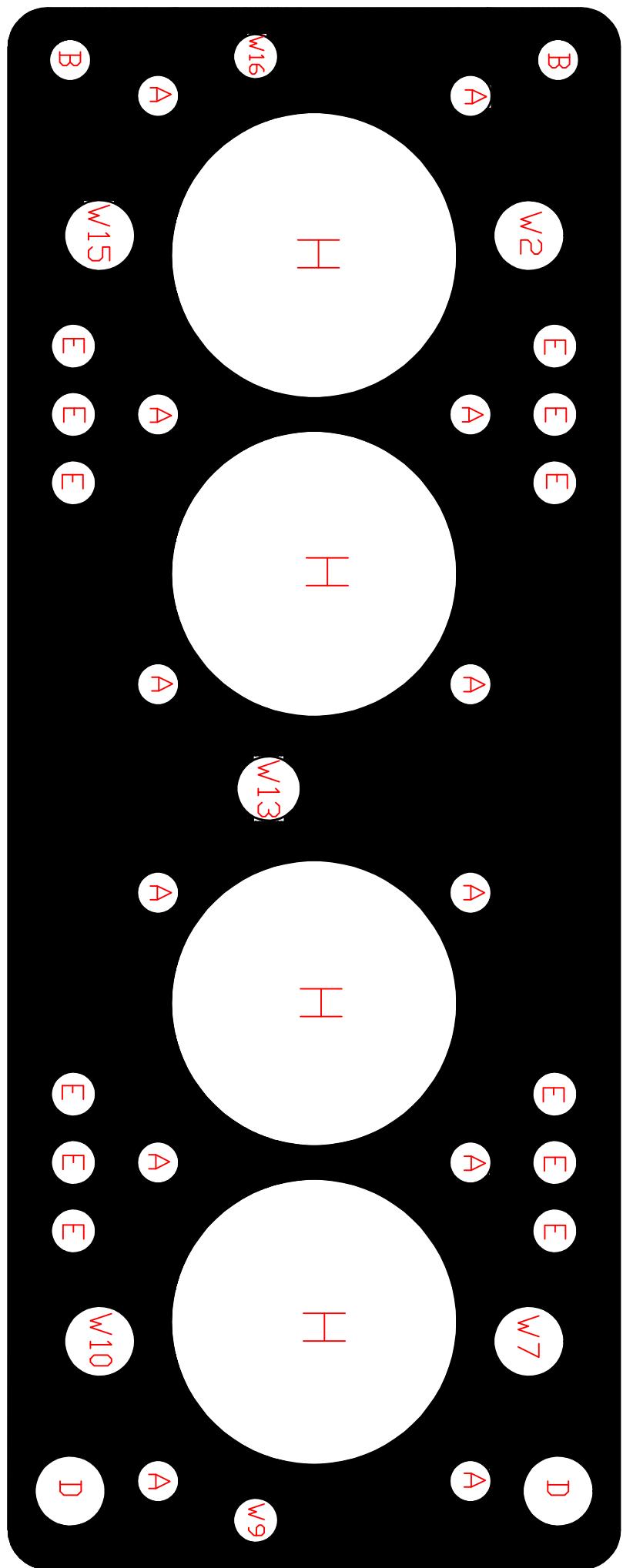


IF IN DOUBT ASK.

DO NOT SCALE DRAWING.



ISS BY	DATE	CHANGE	REMOVE BURRS & SHARP CORNERS.			PROTECT FOR STORAGE.
			APR	ISS BY	DATE	
8	JG	12/8/13	4 SETS OF 3 HOLES E Ø0.437 WAS Ø DIM. 2.344, NOW Ø 2.3125			
7	JG	13/2/11	REF DRAWN ON AUTO CAD. 4 SHEETS CREATED. SAC TRACK ADDED. MATT CHANGE. ALL 12/4 GASKETS COMBINED.	9	JG	19/12/14 BLOCKS CREATED FOR QUALITY CONTROL. SHEETS 6, 7, 8 RAISED. GP

DRAWN TO BS 308. LIMITS OF SIZE ARE WITH DEPENDENCY OF SIZE & FORM EXCEPT WHERE GEOMETRIC TOLERANCE IS APPLIED.		UNSPECIFIED TOLERANCES +/- 0.010	DRAWN. J.H.G.	DATE. 19/12/14	MATERIAL:- FEDERAL MIL- SPEC. THICKNESS 0.062	TITLE CYLINDER HEAD GASKET 12/4.	PART NO. R1076M ONLY
PROJECTION 3RD ANGLE	SCALES- DRAWN HALF SIZE ON CAD.	(CIRCLE) HOLES SHOWN THUS ARE TO BE EYELETTED USING STAINLESS STEEL AND ARE DESIGNATED 'H'.	(CIRCLE) REINFORCEMENT 0.010 THICK SHOWN THUS. 4 OFF PER GASKET.				
SURFACE FINISH <125µm CLA UNLESS OTHERWISE STATED						MATERIAL BRASS. SEE NOTE.	SHEET 8 OF 8 ISSUE 9A.